

# Test Report

No.: CANEC24017211147

Date: Sep 23, 2024

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Client Name: SHENGYI TECHNOLOGY CO.,LTD.

Client Address: No.5, West Industry Road, Songshan Lake, Dongguan, Guangdong Province

Sample Name: Halogen Free Copper Clad Laminate

Model No.: S1150G

The above sample(s) and information were provided by the client.

SGS Job No.: GZP24-025732

Sample Receiving Date: Aug 06, 2024

Testing Period: Aug 06, 2024 ~ Sep 20, 2024

Test Requested: Select test(s) as requested by the client.

Test Method(s): Please refer to next page(s).

Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass
Halogen	See Results
Element(s)	See Results
Phthalates	See Results
Perfluorooctane sulfonic acid (PFOS) and its derivatives and Perfluorooctanoic acid (PFOA) and its salts	See Results
Hexabromocyclododecane (HBCDD)	See Results

Signed for and on behalf of  
SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch

**Arsene Ye**

Arsene Ye  
Approved Signatory

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Guangzhou Branch Standards Technical Services Co., Ltd. Laboratory.

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**Test Result(s):**

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A1	CAN24-0172111-0001.C001	Double-side copper-clad laminate

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

**EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)**

**Test Method:** With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES/AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A1
Lead (Pb)	1000	mg/kg	2	12
Mercury (Hg)	1000	mg/kg	2	ND
Cadmium (Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBB)	1000	mg/kg	-	ND
Monobrominated biphenyl (MonoBB)	-	mg/kg	5	ND
Dibrominated biphenyl (DiBB)	-	mg/kg	5	ND
Tribrominated biphenyl (TriBB)	-	mg/kg	5	ND
Tetrabrominated biphenyl (TetraBB)	-	mg/kg	5	ND
Pentabrominated biphenyl (PentaBB)	-	mg/kg	5	ND
Hexabrominated biphenyl (HexaBB)	-	mg/kg	5	ND
Heptabrominated biphenyl (HeptaBB)	-	mg/kg	5	ND
Octabrominated biphenyl (OctaBB)	-	mg/kg	5	ND
Nonabrominated biphenyl (NonaBB)	-	mg/kg	5	ND
Decabrominated biphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether (PBDE)	1000	mg/kg	-	ND
Monobrominated diphenyl ether (MonoBDE)	-	mg/kg	5	ND
Dibrominated diphenyl ether (DiBDE)	-	mg/kg	5	ND
Tribrominated diphenyl ether (TriBDE)	-	mg/kg	5	ND
Tetrabrominated diphenyl ether (TetraBDE)	-	mg/kg	5	ND
Pentabrominated diphenyl ether (PentaBDE)	-	mg/kg	5	ND
Hexabrominated diphenyl ether (HexaBDE)	-	mg/kg	5	ND
Heptabrominated diphenyl ether (HeptaBDE)	-	mg/kg	5	ND



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Test Item(s)	Limit	Unit(s)	MDL	A1
Octabrominated diphenyl ether (OctaBDE)	-	mg/kg	5	ND
Nonabrominated diphenyl ether (NonaBDE)	-	mg/kg	5	ND
Decabrominated diphenyl ether (DecaBDE)	-	mg/kg	5	ND
Bis(2-ethylhexyl) phthalate (DEHP)	1000	mg/kg	50	ND
Butyl benzyl phthalate (BBP)	1000	mg/kg	50	ND
Dibutyl phthalate (DBP)	1000	mg/kg	50	ND
Diisobutyl phthalate (DIBP)	1000	mg/kg	50	ND

### Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

### Halogen

**Test Method:** With reference to EN 14582:2016, analysis was performed by IC.

Test Item(s)	Unit(s)	MDL	A1
Fluorine(F)	mg/kg	20	1495
Chlorine(Cl)	mg/kg	50	311
Bromine(Br)	mg/kg	50	ND
Iodine(I)	mg/kg	50	ND

### Element(s)

**Test Method:** With reference to US EPA 3052:1996, analysis was performed by ICP-OES/AAS.

Test Item(s)	Unit(s)	MDL	A1
Antimony(Sb)	mg/kg	10	ND
Beryllium(Be)	mg/kg	5	ND

### Phthalates

**Test Method:** With reference to EN 14372:2004, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A1
Dibutyl Phthalate(DBP)	84-74-2	%	0.003	ND
Bis-(2-ethylhexyl) Phthalate(DEHP)	117-81-7	%	0.003	ND
Benzyl Butyl Phthalate(BBP)	85-68-7	%	0.003	ND
Diisononyl Phthalate (DINP)	28553-12-0 /68515-48-0	%	0.010	ND
Di-n-Octyl Phthalate(DNOP)	117-84-0	%	0.003	ND
Diisodecyl Phthalate (DIDP)	26761-40-0 /68515-49-1	%	0.010	ND



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Test Item(s)	CAS No.	Unit(s)	MDL	A1
Dimethyl Phthalate(DMP)	131-11-3	%	0.003	ND
Diisobutyl Phthalate(DIBP)	84-69-5	%	0.003	ND
Di-n-pentyl Phthalate (DnPP)	131-18-0	%	0.003	ND
Di-n-Hexyl Phthalate(DnHP)	84-75-3	%	0.003	ND
Bis(2-methoxyethyl)phthalate(DMEP)	117-82-8	%	0.003	ND
Diisopentyl Phthalate(DIPP)	605-50-5	%	0.003	ND
n-pentyl Isopentyl Phthalate(nPIPP)	776297-69-9	%	0.003	ND
1,2-Benzenedicarboxylic Acid,di-C6-8-branched alkyl esters,C7-rich(DIHP)	71888-89-6	%	0.010	ND
1,2-Benzenedicarboxylic Acid,Di-C7-11-Branched and Linear Alkyl Esters(DHNUP)	68515-42-4	%	0.010	ND
1,2-Benzenedicarboxylic Acid,Dipentyl Ester,Branched and Linear(DPP)	84777-06-0	%	0.010	ND
Dihexylphthalate, branched and linear (DHxP)	68515-50-4	%	0.010	ND

## Perfluorooctane sulfonic acid (PFOS) and its derivatives and Perfluorooctanoic acid (PFOA) and its salts

**Test Method:** With reference to Modified EN 17681-1:2022, analysis was performed by HPLC-MS or LC-MS/MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A1
<b>PFOS, its salts and related compounds</b>				
Perfluorooctane sulfonic acid (PFOS), its salts <sup>^</sup>	1763-23-1	mg/kg	0.010	ND
N-ethylperfluoro-1-octanesulfonamide (N-EtFOSA)	4151-50-2	mg/kg	0.010	ND
N-methylperfluoro-1-octanesulfonamide (N-MeFOSA)	31506-32-8	mg/kg	0.010	ND
2-(N-ethylperfluoro-1-octanesulfonamido)-ethanol (N-EtFOSE)	1691-99-2	mg/kg	0.010	ND
2-(N-methylperfluoro-1-octanesulfonamido)-ethanol (N-MeFOSE)	24448-09-7	mg/kg	0.010	ND
Perfluorooctane Sulfonamide (PFOSA), its salts <sup>^</sup>	754-91-6	mg/kg	0.010	ND
Perfluorooctane sulfonamidoacetic Acid (FOSAA), its salts <sup>^</sup>	2806-24-8	mg/kg	0.010	ND
N-Methylperfluoro-1-octanesulfonamidoacetic Acid (N-MeFOSAA), its salts <sup>^</sup>	2355-31-9	mg/kg	0.010	ND
N-Ethylperfluorooctane sulfonamidoacetic Acid (N-EtFOSAA), its salts <sup>^</sup>	2991-50-6	mg/kg	0.010	ND
Sum of Perfluorooctane sulfonic acid (PFOS) and its derivatives	-	mg/kg	-	ND
<b>PFOA, its salts</b>				
Perfluorooctanoic acid (PFOA), its salts <sup>^</sup>	335-67-1	mg/kg	0.010	ND



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Notes:

1. ^=Substances refer to its salts/derivative listed in below table.

Substance Name	CAS No.
<b>PFOS, its salts &amp; derivatives</b>	
Perfluorooctane sulfonic acid (PFOS)	1763-23-1
Potassium Perfluorooctanesulfonate (PFOS-K)	2795-39-3
Perfluorooctanesulfonic acid, lithium salt (PFOS-Li)	29457-72-5
Sodium perfluorooctanesulfonate (PFOS-Na)	4021-47-0
Ammonium perfluorooctanesulfonate (PFOS-NH <sub>4</sub> )	29081-56-9
Perfluorooctane sulfonate diethanolamine salt (PFOS-NH <sub>2</sub> (C <sub>2</sub> H <sub>4</sub> OH) <sub>2</sub> )	70225-14-8
Perfluorooctanesulfonic acid,tetraethylammonium salt (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>4</sub> )	56773-42-3
N-decyl-N,N-dimethyldecane-1-aminium 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctane-1-sulfonate (PFOS-N(C <sub>10</sub> H <sub>21</sub> ) <sub>2</sub> (CH <sub>3</sub> ) <sub>2</sub> )	251099-16-8
TetrabutylAmmonium perfluorooctanesulfonate (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	111873-33-7
Perfluorooctane Sulfonyl fluoride (PFOS-F)	307-35-7
Magnesium bis(heptadecafluorooctanesulphonate) (PFOS-Mg)	91036-71-4
Piperidine 1,1,2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-heptadecafluorooctanesulfonate	71463-74-6
Perfluorooctanesulfonate	45298-90-6
Triethylammonium perfluorooctane sulfonate (PFOS-N(C <sub>2</sub> H <sub>5</sub> ) <sub>3</sub> )	54439-46-2
Tetramethylammonium perfluorooctane sulfonate (PFOS-N(CH <sub>3</sub> ) <sub>4</sub> )	56773-44-5
N,N,N-Tripropylpentan-1-aminium heptadecafluorooctane-1-sulfonate (PFOS-N(C <sub>3</sub> H <sub>7</sub> ) <sub>3</sub> (C <sub>5</sub> H <sub>11</sub> ))	56773-56-9
N,N-Dibutyl-N-methylbutan-1-aminium heptadecafluorooctane-1-sulfonate (PFOS-N(C <sub>4</sub> H <sub>9</sub> ) <sub>3</sub> (CH <sub>3</sub> ))	124472-68-0
Iodonium, bis[4-(1,1-dimethylethyl)phenyl]-, salt with perfluoro-1-octanesulfonic acid (1:1)	213740-80-8
Diphenyl(2,4,6-trimethylphenyl)sulfonium perfluoro-1-octanesulfonate	258341-99-0
1-Hexadecylpyridinium perfluoro-1-octanesulfonate	334529-63-4
N,N,N-Triethyldecane-1-aminium heptadecafluorooctane-1-sulfonate	773895-92-4
Tetrabutylphosphonium perfluorooctane sulfonate (PFOS-P (C <sub>4</sub> H <sub>9</sub> ) <sub>4</sub> )	2185049-59-4
Perfluorooctanesulfonic acid diethylamine salt (PFOS-C <sub>4</sub> H <sub>11</sub> N)	2205029-08-7
heptyldimethyl{2-[(2-methylprop-2-enoyl)oxy]ethyl}azanium heptadecafluorooctane-1-sulfonate (PFOS-C <sub>15</sub> H <sub>30</sub> NO <sub>2</sub> )	1203998-97-3
Perfluorooctane sulfonic anhydride (PFOSAN)	423-92-7
<b>FOSAA, its salts</b>	
Perfluorooctane sulfonamidoacetic Acid (FOSAA)	2806-24-8
N-[(Perfluorooctyl)sulfonyl]glycinate (FOSAA(anion))	909405-47-6
N-[(Perfluorooctyl)sulfonyl]glycine potassium salt (1:1) (FOSAA-K)	75260-69-4
N-[(Perfluorooctyl)sulfonyl]glycine sodium salt (1:1) (FOSAA-Na)	115716-87-5
<b>N-MeFOSAA, its salts</b>	



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N-Methylperfluoro-1-octanesulfonamidoacetic Acid (N-MeFOSAA)	2355-31-9
2-(N-Methylperfluorooctanesulfonamido)acetate (N-Me-FOSAA(anion))	909405-48-7
Potassium N-((heptadecafluorooctyl)sulphonyl)-N-methylglycinate (N-Me-FOSAA-K)	70281-93-5
<b>N-EtFOSAA, its salts</b>	
N-Ethylperfluorooctane sulfonamidoacetic Acid (N-EtFOSAA)	2991-50-6
Glycine, N-ethyl-N-[(heptadecafluorooctyl)sulfonyl]-, potassium salt (N-Et-FOSAA-K)	2991-51-7
2-(N-Ethyl-perfluorooctanesulfonamido)acetate (N-Et-FOSAA(anion))	909405-49-8
Ammonium 2-(N-ethylperfluorooctanesulfonamido)acetate (N-Et-FOSAA-NH <sub>4</sub> )	2991-52-8
Sodium 2-(N-ethylperfluorooctanesulfonamido)acetate (N-Et-FOSAA-Na)	3871-50-9
<b>PFOSA, its salts</b>	
Perfluorooctane Sulfonamide (PFOSA)	754-91-6
Perfluorooctanesulfonamide lithium salt (1:1) (PFOSA-Li)	76752-79-9
Perfluorooctanesulfonamide Sodium salt (1:1) (PFOSA-Na)	76752-78-8
Perfluorooctanesulfonamide Potassium salt (1:1) (PFOSA-K)	76752-70-0
Perfluorooctanesulfonamide Ammonium salt (1:1) (PFOSA-NH <sub>4</sub> )	76752-72-2
Heptadecafluorooctane-1-sulphonamide, compound with triethylamine (1:1) (PFOSA-C <sub>6</sub> H <sub>15</sub> N)	76752-82-4
<b>PFOA, its salts &amp; derivatives</b>	
Perfluorooctanoic acid (PFOA)	335-67-1
Sodium perfluorooctanoate (PFOA-Na)	335-95-5
Potassium perfluorooctanoate (PFOA-K)	2395-00-8
Silver perfluorooctanoate (PFOA-Ag)	335-93-3
Perfluorooctanoyl fluoride (PFOA-F)	335-66-0
Ammonium pentadecafluorooctanoate (APFO)	3825-26-1
Lithium perfluorooctanoate (PFOA-Li)	17125-58-5
Cobalt perfluorooctanoate (PFOA-Co)	35965-01-6
Cesium perfluorooctanoate (PFOA-Cs)	17125-60-9
Octanoic acid, 2,2,3,3,4,4,5,5,6,6,7,7,8,8,8-pentadecafluoro-, chromium(3+) (PFOA-Cr(3+))	68141-02-6
Pentadecafluorooctanoic acid--piperazine (2/1) (PFOA-NH(C <sub>4</sub> H <sub>10</sub> N))	423-52-9
Pentadecafluorooctanoate (anion)	45285-51-6
Perfluorooctanoic Anhydride	33496-48-9
N,N,N-Triethylethanaminium perfluorooctanoate	98241-25-9
Perfluorooctanoate N,N,N-Trimethylmethanaminium	32609-65-7
Tetrapropylammonium perfluorooctanoate	277749-00-5
Potassium pentadecafluorooctanoate--water (1/1/2) (PFOA-K(H <sub>2</sub> O) <sub>2</sub> )	98065-31-7
Perfluorooctanoic acid compd. with ethanamine (1:1) (PFOA-C <sub>2</sub> H <sub>7</sub> N)	1376936-03-6



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Pentadecafluorooctanoic acid--pyridine (1/1) (PFOA-C <sub>5</sub> H <sub>5</sub> N)	95658-47-2
pentadecafluorooctanoic acid- 1-phenylpiperazine(1:1) (PFOA-C <sub>10</sub> H <sub>14</sub> N <sub>2</sub> )	1514-68-7
N,N,N-Trimethyloctan-1-aminium pentadecafluorooctanoate (PFOA-C <sub>11</sub> H <sub>26</sub> N)	927835-01-6

## Hexabromocyclododecane (HBCDD)

**Test Method:** With reference to IEC 62321-9:2021, analysis was performed by GC-MS.

Test Item(s)	CAS No.	Unit(s)	MDL	A1
Hexabromocyclododecane (HBCDD) and all major diastereoisomers identified (α-HBCDD, β-HBCDD, γ-HBCDD)	134237-50-6 /134237-51-7 /134237-52-8 /25637-99-4 /3194-55-6	mg/kg	20	ND

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule ( $w=0$ ) stated in ILAC-G8:09/2019.



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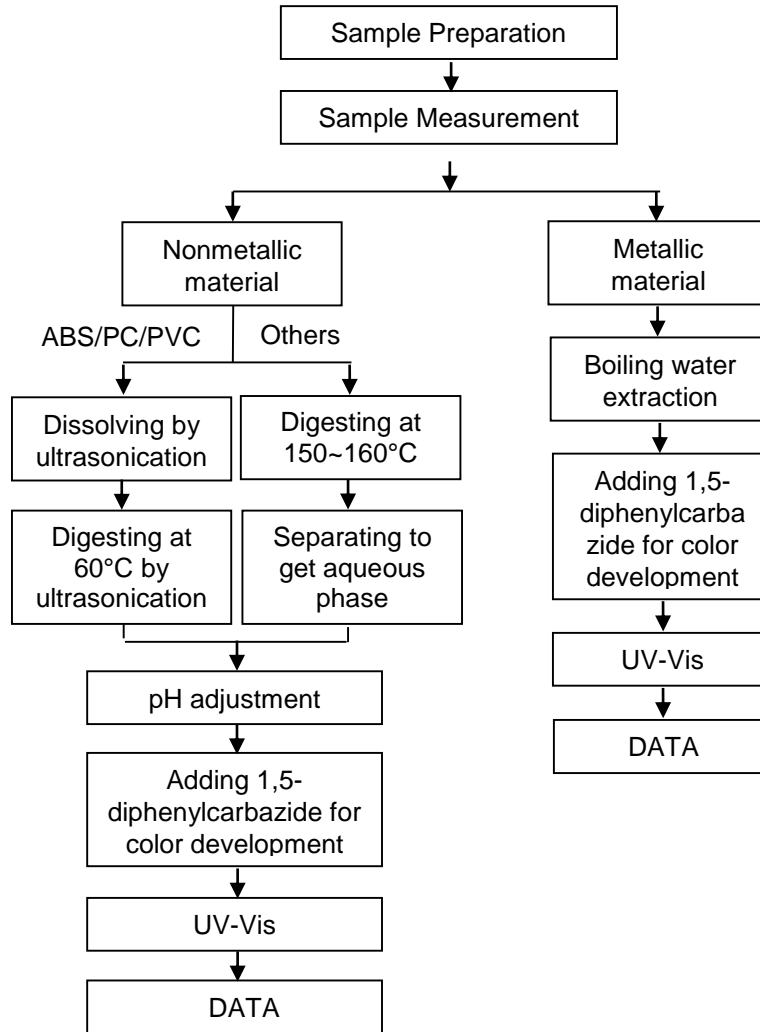
### Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.

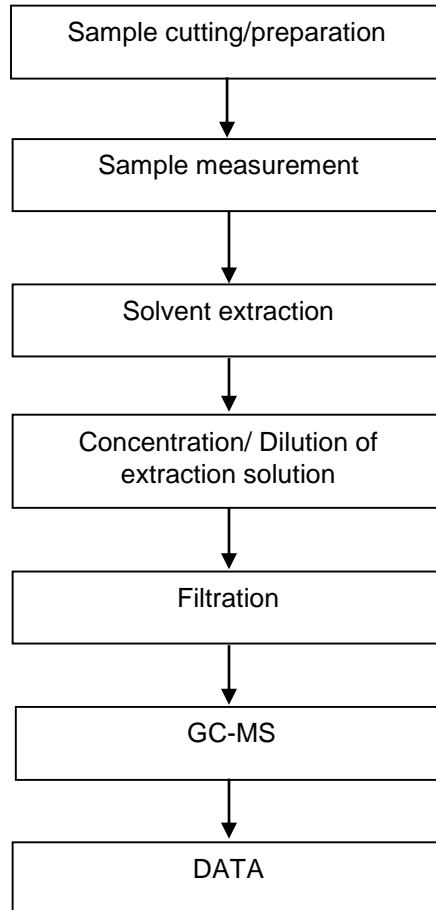




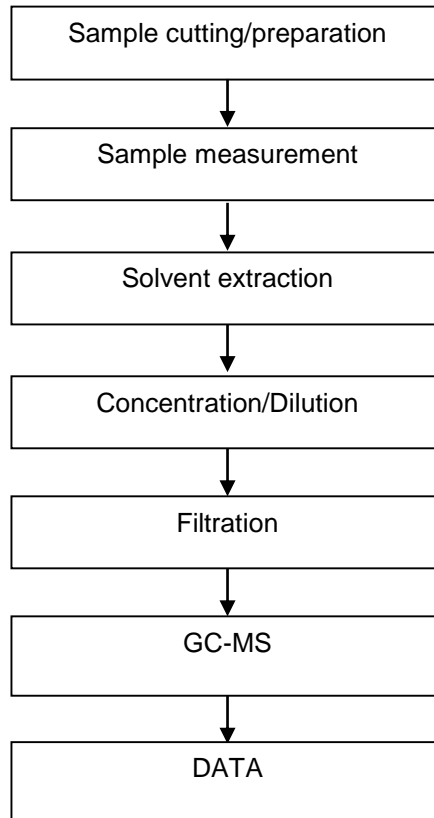
**Hexavalent Chromium (Cr(VI)) Testing Flow Chart**



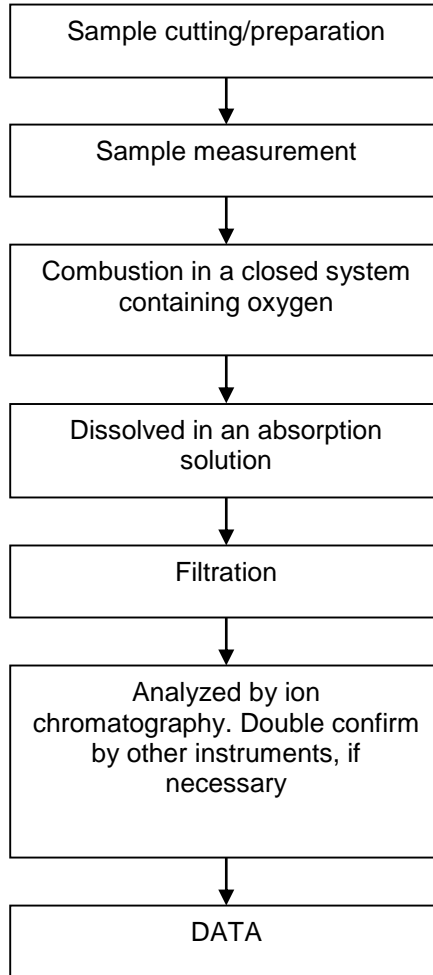
### PBB/PBDE Testing Flow Chart



### Phthalates Testing Flow Chart



### Halogen Testing Flow Chart



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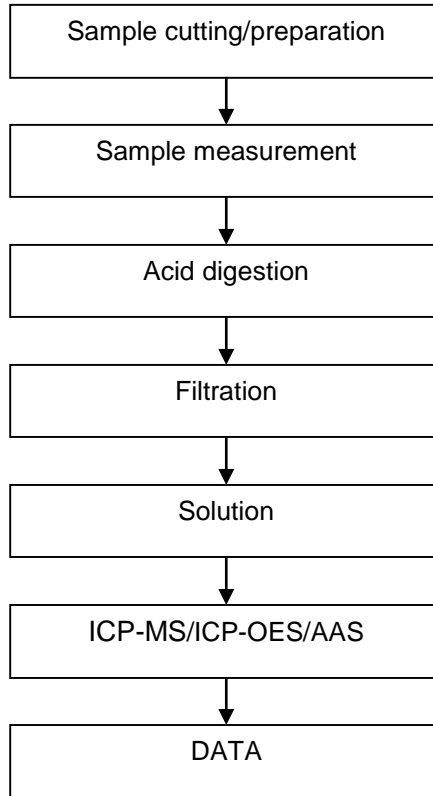
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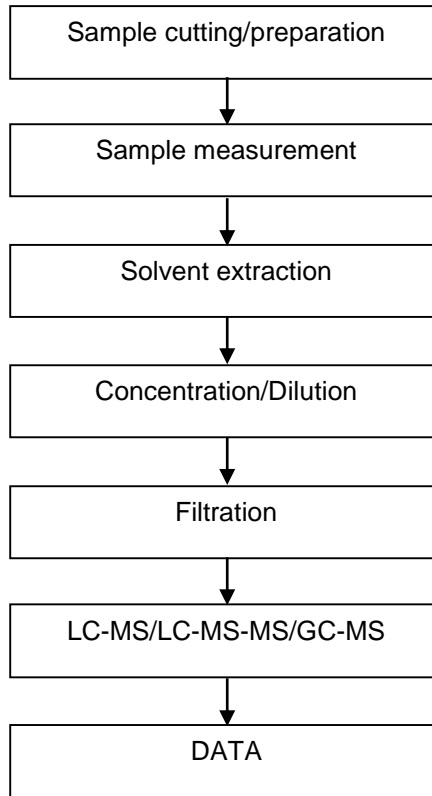
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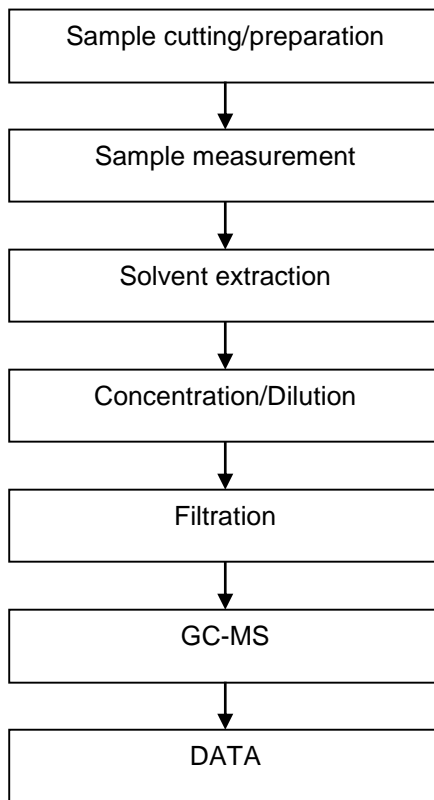
### Elements Testing Flow Chart



### PFASs/ PFOS/PFOA Testing Flow Chart



### HBCDD Testing Flow Chart



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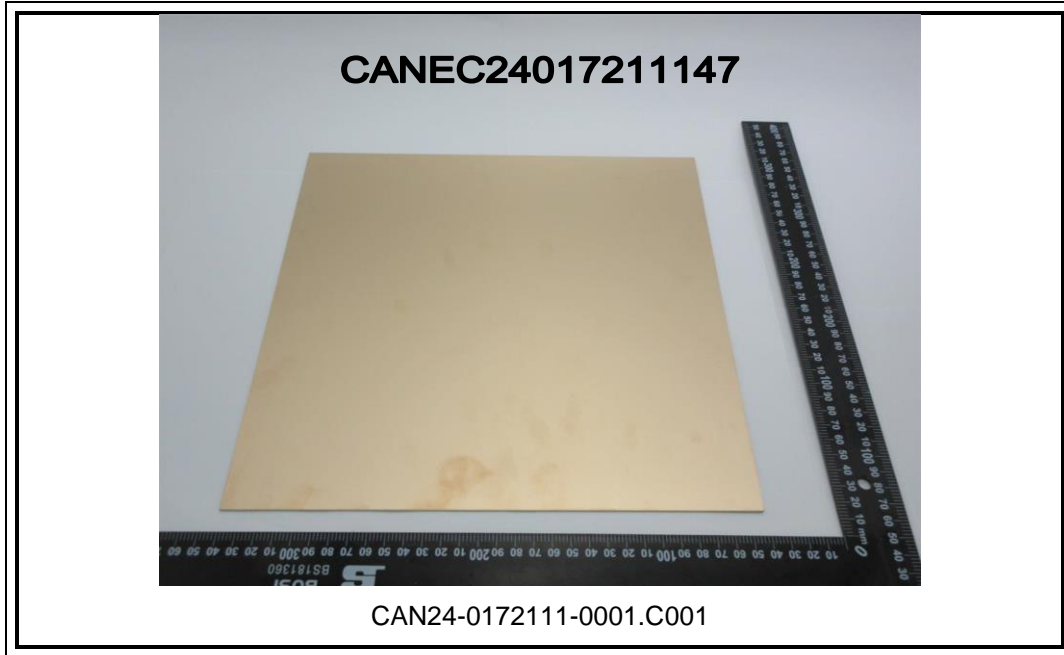
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Sample Photo:



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